

a. With gate closed, adjust the Security Guide Bolt in or out so the end just starts to hit the v-groove of Mounting Mounting the Keyed Guide Bolt Receiver. Bracket A Bracket B 6. Prepare to drill mounting holes (See Diagram 3). ö a. Mark holes B, C and D on gate through Mounting Bracket A with a marker or pencil. A0⁰ b. Mark holes A, C and D on gate through Mounting Bracket B with a marker or pencil. \circ 7. Remove Mounting Bracket A and B. B() ³/8 a. Insert set screw (#24) using the allen wrench into hole on the back side of Mounting Bracket A. Tighten \mathbf{C} in order to secure Security Guide Bolt into place. Make sure the flat side of the Security Guide Bolt thread is in contact with the set screw. 8. Drill Mounting Holes. \odot 0 a. Choose the proper template for your application, depending on handing (See Diagram 4). b. Cut template on designated line to separate templates for Mounting Bracket A & B. c. Fold each side of the template on the designated line. Place the folds on the edge of the gate & align the bottom horizontal line on the Mounting Bracket A template with the bottom horizontal line on the CO1/2" Mounting Bracket B template, then tape to gate. Next, align the horizontal lines on the Mounting Bracket ^{\$}/8"DO O B template with the horizontal lines on the Mounting Bracket A template and secure both to gate. d. With the Punch (#25) provided, mark center of mounting holes B, C and D on Mounting Bracket A Ô template and mark the center of mounting holes A, C and D on the Mounting Bracket B template. e. Double check to make sure the holes in the template align with the marks made in step 6. Chart 1 f. Using a 3/8" drill bit, drill holes marked on the gate for B & D from Mounting Bracket A. Drill holes (in inches) marked on the gate for A & D from Mounting Bracket B. Spindle Length (Single Combination) Spindle Length (Double Combination) g. Using a ¹/₂" drill bit, drill holes marked C on both Mounting Brackets A & B. Gate Post Thickness 9. Place Mounting Bracket A onto gate and secure with three ½" Self-Tapping Screws (2 screws through the tabs on the inside edge of gate, 1 through center hole used in previous step). Close the gate and check to 1 4.5 4 make sure the Security Guide Bolt and v-groove of the Keyed Guide Bolt Receiver remain aligned. Secure Mounting Bracket B to gate with one 1/2" Self-Tapping Screw through center hole. 1.5 5 4.5 10. Once holes are drilled, place Latch Assembly (#6) onto Mounting Bracket A, then slide Lock Hood (#7) over top and secure with two 3/4" Large Phillips Screws (#19). 2 5.5 5 Note: To change latch direction, remove face plate. Pull & twist latch head so the rounded edge faces Mounting Bracket B when installed. You may need to loosen the latch in the latch assembly. Re-secure 2.5 6 5.5 face plate on latch. 3 6.5 6 11. Install Combination Lock a. Change the combination of your lock if you wish to change it from the code given. Please refer to the 3.5 7 6.5 how to change code instructions at the end of the instruction document. b. Cut the Spindle (#8) to its correct length by measuring the thickness of your gate post. 4 7.5 7 Use Chart 1 to determine appropriate spindle length. c. Double check spindle length – place Inside Lock Body (#22) to inside Mounting Bracket B. Place Spindle 4.5 8 7.5 through Latch Assembly and all the way into the Inside Lock Body. Measure the distance the Spindle 5 8.5 8 sticks out from the Latch Assembly to make sure you have 3/8" - 5/8" showing. Note: If your spindle is too short, your lock may not open. If your spindle is too long, your lock may bind and stay unlocked For Single Combination locks: to gate thickness for spindle length causing the lock to not clear when opened. Add 3 5" For Double Combination (DC) locks: d. Insert Support Pin (#13) into Outside Lock Body (#21). See Diagram 3 to determine gate handing. For Add 3" to gate thickness for spindle length right handed gates, insert support pin in the left hole. For left handed gates, insert into the right hole (See Diagram 4). **Diagram 4** e. Screw the proper length Hex Bolts (#14) into the Outside Lock Body and place the Rubber Trim Plate RIGHT HAND LEFT HAND (#20) on the inside of the Outside Lock Body. f. With the spindle in place, hold the Outside Lock Body to the Latch Assembly. g. Place Rubber Trim Plate onto Inside Lock Body and hold into place on Mounting Bracket B. Secure [HINGÉ] Inside Lock Body to Outside Lock Body through the gate with two M4 Screws (#15). h. Install lever handles onto both lock bodies using the two Set Screws. Handles should point towards hinges. IMPORTANT: Your lock should now work. Test your lock by pressing the "C" button followed by your RIGHT HAND LEFT HAND combination. Your lock should now open and retract the latch. Be sure to check both sides to make sure **OO** 0 your lock is working properly before installing the strike assembly. 01 02 90 90 12. You are now ready to mount the strike assembly. a. Slide the Strike Assembly A (#9) onto the top channel of Mounting Bracket C. 03 04 05 έQ 63 ėΘ 90 90 00 b. Use the Spacers (#11) and Strike Assembly B (#10) with the Strike Plate (#12) to determine the 00 05 minimum gap between your gate and fence post. The recommended distance for your gap is 1/8". zo 💦 ø₀ ø₀ °. c. Place Spacers and Strike Assembly B with the Strike Plate into place and secure them with two Flat 0 \odot Head M4 Screws (#23). 000 000 13. Test to make sure all lock functions work properly. D BOE IN JAPAN INCE IN JAPA a. If the lock doesn't work properly, refer to Steps 1 through 12. b. If the lock works properly, advance to the final step. 14. Secure Keyed Guide Bolt Receiver and the Strike Assembly A to the fence post. Questions? Call Technical Support: a. With two 1 ½" Self-Tapping Screws (#17), secure Keyed Guide Bolt Receiver using the slotted holes. 888.395.0163 b. With two 2 ½" Self-Tapping Screws (#18), secure the Latch Strike Assembly using the slotted holes. For added security, M4 Tamper 15. Install Gate Stop (#26) on the pull side of the gate using the supplied self-tapping screws. Check Proof Screws are available installation to ensure the Gate Stop makes contact with the fence post when the gate is closed. at www.LockeyParts.com. 16. Your lock is now installed and ready to use. See next page for installed photo of the SUMO. ♠SUMD www.LockeyUSA.com/SUMO

Diagram 3

5. Next, adjust Security Guide Bolt for added security.





